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PROPERTIES OF REGULAR AND SUPER UNLEADED AUTOMOTIVE GASOLINES

(Ottawa/Hull Area —Winter, 1978-79)

by P. L. Strigner, G. Moroz, R. Sabourin, G. Burton, T. Bailey

Division of Mechanical Engineering

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PROPERTIES OF REGULAR AND SUPER UNLEADED AUTOMOTIVE GASOLINES (OTTAWA/HULL AREA — WINTER, 1978/79)

PROPRIÉTÉS DES ESSENCES AUTO DE TYPES SANS PLOMB RÉGULIER ET SUPER (RÉGION OTTAWA/HULL — HIVER, 1978/79)

by/par

P.L. STRIGNER, G. MOROZ, R. SABOURIN, G. BURTON, T. BAILEY

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SUMMARY

Unleaded, automotive, winter grade gasolines, both regular (type 2) and super (type 1), sold in the Ottawa/Hull area by the major oil companies are all excellent in quality, meeting requirements of CGSB* Standards 3-GP-5 and 3-GP-5Ma for Unleaded Automotive Gasoline.

All the tested gasolines have nil or negligible lead and phosphorus contents indicating excellent protection against catalyst poisoning. Most gasolines have manganese, probably as the methylcyclopentadienyl manganese tricarbonyl antiknock agent.

* (Canadian Government Specifications Board

RÉSUMÉ

Les essences auto de type sans plomb, régulier (type 2) et super (type 1), vendues dans la région Ottawa/Hull et distribuées par les principales compagnies pétrolières sont d'excellente qualité se conformant aux normes 3-GP-5 et 3-GP-5Ma de la ONGC* pour essence auto type sans plomb.

La quantité de plomb et de phosphore contenue dans toutes les essences analysées est inexistante ou négligeable assurant une excellente protection contre l'empoisonnement du catalyseur. La plupart des essences contiennent du manganèse, probablement sous forme de tricarbonyl méthylcyclopentadienyl de manganèse, agent antidétonnant.

* Office des normes du gouvernement canadien

CONTENTS

		Page
	SUMMARY	(ii)
1.0	INTRODUCTION	1
2.0	SAMPLES	1
3.0	OIL COMPANIES	1
4.0	TESTS AND RESULTS	1
5.0	COMPLIANCE WITH CGSB SPECIFICATION 3-GP-5(3-GP-5Ma)	2
6.0	ACKNOWLEDGEMENT	2
7.0	REFERENCES	3
	TABLES	
Table		Page
1	Properties of Regular Unleaded Gasolines — Metric Units	4
2	Properties of Super Unleaded Gasolines — Metric Units	5
3	Properties of Regular Unleaded Gasolines — Non-Metric Units	6
4	Properties of Super Unleaded Gasolines — Non-Metric Units	7

PROPERTIES OF REGULAR AND SUPER UNLEADED AUTOMOTIVE GASOLINES (OTTAWA/HULL AREA — WINTER, 1978/79)

1.0 INTRODUCTION

This survey of the physical, chemical and antiknock properties of unleaded automotive gasolines sold by the major oil companies in the Ottawa/Hull area in the winter of 1978/79 was made for two reasons: (1) To obtain data on unleaded gasolines used in the Environment Canada project employing cars in field service aimed at comparing the engine performance of two API service classification SE automotive oils, one formulated from virgin oil basestock and the other formulated from re-refined oil basestock (SAE viscosity grade: 20W-40). (2) To obtain and disseminate more widely this useful data on unleaded gasolines because of its general unavailability.

2.0 SAMPLES

One gallon quantities of each of fifteen unleaded automotive gasolines (8 regular and 7 super) were obtained from eight major oil company service stations in the Ottawa/Hull area in late February 1979. As the gasolines probably came from Quebec refineries, principally in Montreal, they are accordingly probably representative of gasolines sold in the Montreal/Quebec City as well as Ottawa/Hull region. Care was taken to ensure that the samples were uncontaminated and promptly capped to minimize vapour losses. Subsequently, they were stored in a refrigerator in the NRC Fuels and Lubricants Laboratory maintained at 32-40° F before testing, the Reid vapour pressure being determined first.

3.0 OIL COMPANIES

The unleaded winter gasolines, as noted, were obtained from the service stations of eight different oil companies. The oil companies are listed in alphabetical order. This order is unrelated to the order, or sample numbers shown in the Tables.

BP Canada
Golden Eagle Canada Limited
Gulf Oil Canada Limited
Imperial Oil Limited
Petrofina Canada Limited
Shell Canada Limited
Sun Oil Company Limited
Texaco Canada Limited

Seven oil company service stations dispensed both grades of unleaded gasoline. One of the company stations dispensed only the regular grade.

4.0 TESTS AND RESULTS

Tests performed on the unleaded gasolines were in all instances ASTM laboratory tests as stated in CGSB Standards 3-GP-5 or 3-GP-5Ma for Unleaded Automotive Gasoline (Ref. 1). Tests used were the latest published versions of the tests except for (1) the sulphur content which was determined by an old version, D90-34T, and (2) the manganese content, D3831, which is in the final stages of approval in ASTM, but not yet published.

All tests specified in 3-GP-5 and 3-GP-5Ma were performed. In addition, though, for information, several additional tests were done and data recorded. These were (1) API gravity and relative

density, (2) hydrocarbon types, (3) evaporation residue as described in the gum test, and (4) research octane number.

Results of all tests are presented in four tables, two of which present the results in the new metric or SI units and the other two in the old non-metric or superseded units. For purposes of determing compliance with 3-GP-5 and 3-GP-5Ma specification limits, the limits are shown in the Tables.

The data are presented as follows:

- Table 1 Properties of Regular Unleaded Gasolines Metric Unit-
- Table 2 Properties of Super Unleaded Gasolines Metric Units.
- Table 3 Properties of Legular Unleaded Gasolines Non-metric Units.
- Table 4 Properties of Super Unleaded Gasolines Non-metric Units.

5.0 COMPLIANCE WITH CGSB SPECIFICATION 3-GP-5 (3-GP-5Ma)

An examination of the data in the four tables reveals that all of the unleaded automotive gasolines surveyed are of high quality. All meet all of the requirements of CGSB Specification 3-GP-5 or 3-GP-5Ma except for two super unleaded gasolines that appear to have a yellow rather than a green colour. Since this is a subjective test and the quality of the two gasolines is high and well within specification limits, the colour discrepancy is considered to have no effect on engine performance.

As noted both lead and phosphorus are either absent or present only in trace amounts in the gasolines indicating good protection for the anti-pollution catalyst. In large amounts, say in excess of the specification limits, both of these elements would soon destroy the catalyst. It is interesting to note that practically all unleaded gasolines, regular and super alike contain manganese as an antiknock agent, probably as methylcyclopentadienyl manganese tricarbonyl (MMT)*. Sulphur levels are very low in all gasolines indicating good metal protection from corrosion due to sulphur combustion products.

All gasolines have good oxidation stability and negligible gum contents.

Most of the super, unleaded gasolines have a high antiknock quality. In comparison with premium leaded gasolines which reached an average high of about 100 research octane numbers in the Ottawa/Hull area a few years ago, (Refs. 2, 3, 4) the current super unleaded gasolines have an average of 98 (some being over 98.5) research octane numbers.

Two other notable differences between these unleaded gasolines and earlier leaded gasolines are (1) the higher aromatic contents of the unleaded gasolines obviously to maintain a high antiknock quality in the absence of tetraethyl lead, and (2) the lower distillation end points of the unleaded gasolines to minimize the emission of unburned hydrocarbons. Two earlier NRC reports show the properties of leaded gasolines in the Ottawa/Hull area (Refs. 3, 4).

6.0 ACKNOWLEDGEMENT

The authors acknowledge with thanks the research and motor octane number data provided by Messrs. J. O'Connor and J. Thompson of the Quality Engineering Test Establishment, DND.

^{*} Trade Mark of Ethyl Corporation.

7.0 REFERENCES

1. Canadian Government Specifications Board (CGSB) Standard 3-GP-5Ma for Unleaded Automotive Gasolines issued in November 1978. It supersedes the non-metric Standard 3-GP-5 issued in July 1976. Standards are available from Canadian Government Specifications Board, Ministry of Supply and Services, Canada, Hull,

Quebec, Canada K1A 0S5.

Ethyl Corporation of Canada Limited, Monthly Gasoline Octane Quality Report. (Montreal/Quebec City data given in the Ethyl

report are comparable to Ottawa/Hull data.)

Moroz, G. Laboratory Inspections of Samples of Motor Gasolines. Strigner, P.L. Obtained from Local Service Stations for Algonquin Student Project. NRC, DME Report MPT-6853, National Research Council Canada, Ottawa, Ontario, May 20, 1970.

> Engine Performance Tests Using Leaded and Unleaded Gasolines. NRC, DME Report MPT-7657, National Research Council Canada,

Ottawa, Ontario, August 20, 1975.

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Friend, M.J.

TABLE 1

PROPERTIES OF REGULAR UNLEADED GASOLINES - METRIC UNITS

	ASTM Method	FLO 79050	FLO 79052	FLO 79054	FLO 79056	FLO 79058	FLO 79060	FLO 79062	FLO 79063	3-GP-5Ma (1) Winter
Colour Reid Vapour Pressure, kPa Relative Density at 15.56/15.56°C	Visual (2) D323 D1298	Yellow 94 0.7358	Yellow 99 0.7205	Yellow 96 0.7339	Yellow 97 0.7305	Yellow 99 0.7362	Yellow 98 0.7242	Yeliow 98 0.7313	Yellow 95 0.7408	Undyed 62 to 97 (3) No limit
Copper Strip Corrosion (3 hrs at 50°C) Distillation Initial Boiling Point. °C		No. 1		,		}	No. 1	No. 1	No. 1	No. 1
10% Evaporated °C 50% Evaporated °C		3 4 8	8 42				8 %	. & &	68 68	52 max. 113 max.
90% Evaporated °C Final Boiling Point, °C		161 193	_				167 198	156 183	158 192	185 max. No limit
Residue, % Vol. Loss, % Vol.		2.9 2.9	2.1 2.1	95.3 1.6 3.1	3.5 3.9	3.9 3.9	95.8 1.5 2.7	3.5	94.3 1.5 2.4	No limit No limit No limit
Hydrocarbon Types Aromatics, % Vol. Olefins, % Vol.	D1319	34.4					28.8	38.0	36.6	No limit No limit
Saturates, % Vol. Elements Lead, mgPb/L	D3237	4 49.2	62.5 2.5 3.5	54.5 2	57.2	59.3 0	56.3 2	47.4	56.6	No limit 13 max.
Phosphorus, mgP/L Manganese, mgMn/L Sulphur, % mass	D3231 D3831 D90-34T	0.1 13 0.00	0.3 13 0.00	0.3 16 0.00	0.1 0.00	0.3 0.00	0.1 18 0.01	0.3 11 0.01	0.3 2 0.01	1.3 max. 18 max. 0.15 max.
Gum and Stability Evaporation Residue, mg/100mL Existent Gum, mg/100mL (4) Oxidation Stability, min.	D381 D381 D525	2.6 1.4 > 240	2.0 0.1 > 240	3.0 1.6 > 240	2.3 1.4 > 240	3.6 2.2 > 240	4.6 1.9 > 240	2.4 0.9 > 240	3.5 1.2 > 240	No limit 7 max. 240 min.
Anti-Frinces quality (b) Research Octane No. (R.O.N.) Motor Octane No. (M.O.N.) Anti-Knock Index	D2699 D2700 Note (5)	94.5 84.3 89.4	92.8 84.6 88.7	94.1 84.6 89.4	93.0 84.9 89.0	93.2 84.8 89.0	92.8 87.0 89.9	95.5 84.7 90.1	92.9 84.8 88.8	No limit 82.0 min. 87.0 min.

<u>@</u> NOTES:

Specification issued in November 1978 (type 2, unleaded automotive gasoline).

During the visual examination the gasolines were examined for clarity and visible contaminants.

All were clear. No visible contaminants were observed.

Limit is 103 max. between November 1 and February 28, incl.

Existent gum is the solvent-washed residue.

R.O.N. plus M.O.N. divided by 2.

Determined courtesy of the Knock Laboratory, QETE, DND.

TABLE 2

PROPERTIES OF SUPER UNLEADED GASOLINES — METRIC UNITS

	ASTM	FLO 79049	FLO 79051	FLO 79053	FLO 79055	FLO 79057	FLO 79059	FLO 79061	3-GP-5Ma (1) Winter
Colour Reid Vanour Pressure 1823	Visual (2)	Green 97	Yellow 99	Green 101	Green 101	Green 100	Yellow 99	Green 101	Green 62 to 97 (3)
Relative Density at 15.56/15.56°C	D1298	0.7487	0.7405	0.7432	0.7271	0.7531	0.7412	0.7420	
Copper Strip Corrosion (3 hrs at 50°C)	D130	No. 1							
Distillation	D86	90	96	96	00	90	96	e H	N. limit
10% Evanorated °C		8 %	8 %	9 9	9 9	3,6	8 %	3 5	52 max.
50% Evaporated, °C		92	97	87	96	66	86	88	
90% Evaporated, °C		159	174	148	142	151	176	151	185 max.
Final Boiling Point, °C		200	210	168	173	177	212	171	No limit
Recovery, % Vol.	_	95.5	96.2	95.5	94.3	93.9	36.2	95.3	No limit
Residue, % Vol.		1.4	1.5	1.5	1.5	1.4	1.4	1.7	No limit
Loss, % Vol.		3.1	2.3	3.0	4.2	4.7	2.4	3.0	No limit
Hydrocarbon Types	D1319								-
Aromatics, % Vol.		44.6	39.4	45.6	31.5	49.7	37.8	41.0	No limit
Olefins, % Vol.		9.7	12.2	13.4	5.3	7.8	8.9	15.4	No limit
Saturates, % Vol.	•	45.7	48.4	41.0	63.2	42.5	53.3	43.6	No limit
Elements									
Lead, mgPb/L	D3237	x 0	83	œ	7	0	7	0	13 max.
Phosphorus, mgP/L	D3231	0.1	0.3	0.3	0.1	0.3	0.3	0.3	1.3 max.
Manganese, mgMn/L	D3831	18	11	16	16	18	11	16	18 max.
Sulphur, % mass	D90-34T	0.00	0.01	0.00	0.00	0.00	0.00	0.00	0.15 max.
Gum and Stability	2000	2	6	c	c		9	t.	No limit
Evaporation resume, mg/100mm	1000	- ·	7:	1 0	,	- 0	9 6	9 5	TO AMILIA
Existent Gum, mg/100mL (4)	D381	1.4	T:T	0.1	4.0	0.1	7.7	1.7	
Oxidation Stability, min.	D525	> 240	> 240	> 240	> 240	> 240	> 240	> 240	240 min.
Anti-Knock Quality (6)	-	-			· ·	į	6	900	M. Italia
Research Octane No. (R.O.N.)	D2699	98.0	9.00	98.4	97.0	97.5	98.7	98.6	No limit
Motor Octane No. (M.O.N.)	D2700	9.98	87.6	86.3	87.9	200	86.8	999	No limit
Anti-Knock Index	Note (5)	92.3	93.1	92.4	92.4	92.1	92.8	92.6	90.0 min.

Metric specification issued in November 1978 (type 1, unleaded automotive gasoline).

During the visual examination the gasolines were examined for clarity and visible contaminants.

All were clear. No visible contaminants were observed.

Limit is 103 max. between November 1 and February 28, incl.

Existent gum is the solvent-washed residue.

R.O.N. plus M.O.N. divided by 2.

Determined courtesy of the Knock Laboratory, QETE, DND. 28 NOTES:

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TABLE 3

PROPERTIES OF REGULAR UNLEADED GASOLINES - NON-METRIC UNITS

	ASTM Method	FLO 79050	FLO 79052	FLO 79054	FLO 79056	FLO 79058	FLO 79060	FLO 79062	FLO 79063	3-GP-5 (1) Winter
Colour Reid Vapour Pressure, psi API Gravity at 60° F	Visual (2) D323 D287	Yellow 13.6 60.8	Yellow 14.3 64.9	Yellow 13.9 61.3	Yellow 14.1 62.2	Yellow 14.4 60.7	Yellow 14.2 63.9	Yellow 14.2 62.0	Yellow 13.8 59.5	No limit 14 max. (3) No limit
Specific Gravity at 60/60° F Copper Strip Corrosion (3 hrs at 122° F) Distillation	D287 D130	0.7358 No. 1	0.7205 No. 1	0.7339 No. 1	0.7305 No. 1	0.7362 No. 1	0.7242 No. 1	0.7313 No. 1	0.7408 No. 1	No limit No. 1
Initial Boiling Point, F	3	79 105	80 108	98	101	79 100	85 101	101	102	imit
50% Evaporated, r 90% Evaporated, °F Final Roiling Point. °F		322 322 380 380		201 317 370	190 310 366	191 296 350	333 333 388	191 312 362	210 317 377	235 max. 365 max. No limit
Recovery, % Vol. Residue, % Vol.		95.7	4, roi	95.3	94.6	94.7	95.8	95.1	94.3	No limit No limit
Hydrocarbon Types Aromatics, & Vol.	D1319	34.4		32.9	32.4 32.4	37.2	28.3	38.0 0.0 0.0	36.6	No limit No limit
Saturates, % Vol.		16.4 49.2	62.5	54.4	57.2	59.3	56.3	47.4	56.6	No limit
Lead, gPb/I.G. Phosphorus, gP/I.G.	D3237 D3231	0.02	0.01	0.01	0.00	0.00	0.00	0.00	0.00	
Manganese, gMn/I.G. Sulphur, % by mass Gim and Stability	D3831 D90-34T	0.00	90.0 0.00	0.00	0.00	0.02	0.08	0.05	0.01	0.08 max. (4) 0.15 max.
Example Towns of Existent Gun, mg/100mL Existent Gun, mg/100mL (5) Oxidation Stability, min.	D381 D381 D525	2.6 1.4 > 240	2.0 0.1 > 240	3.0 1.6 > 240	2.3 1.4 > 240	3.6 2.2 > 240	4.6 1.9 > 240	2.4 0.9 > 240	3.5 1.2 > 240	No limit 7 max. 240 min.
Anti-Knock Quality (7) Research Octane No. (R.O.N.) Motor Octane No. (M.O.N.) Anti-Knock Index	D2699 D2700 Note (6)	94.5 84.3 89.4	92.8 84.6 88.7	94.1 84.6 89.4	93.0 84.9 89.0	93.2 84.8 89.0	92.8 87.0 89.9	95.5 84.7 90.1	92.9 84.8 88.8	No limit 82.0 min. 87.0 min.

€8 NOTES:

Specification issued in July 1976.

During the visual examination the gasolines were examined for clarity and visible contaminants.

All were clear. No visible contaminants were observed.

Limit is 15 max. between November 1 and February 28, incl.

Limit calculated from the recently issued metric specification, 3-GP-5Ma.

Existent gum is the solvent-washed residue.

R.O.N. plus M.O.N. divided by 2.

Determined courtesy of the Knock Laboratory, QETE, DND.

6466

TABLE 4

PROPERTIES OF SUPER UNLEADED GASOLINES — NON-METRIC UNITS

	ASTM	FLO 79049	FLO 79051	FLO 79053	FLO 79055	FLO 79057	FLO 79059	FLO 79061	3-GP-5 (1) Winter
Colour Reid Vapour Pressure, psi API Gravity at 60°F Specific Gravity at 60/60°F Copper Strip Corrosion (3 hrs at 122°F) Distillation Initial Boiling Point, °F 10% Evaporated, °F 50% Evaporated, °F 50% Evaporated, °F Final Boiling Point, °F Final Boiling Point, °F Fund Boiling Point, °F Recovery, % Vol. Residue, % Vol. Loss, % Vol. Hydrocarbon Types Aromatics, % Vol. Saturates, % Vol. Saturates, % Vol.	Visual (2) D323 D287 D287 D130 D86	Green 14.0 57.5 0.7487 No. 1 78 101 198 319 392 95.5 1.4 3.1 44.6 97.4	Yellow 14.3 59.6 0.7405 No. 1 78 95 206 345 410 96.2 1.5 2.3 39.4 48.4	Green 14.6 58.9 0.7432 No. 1 78 97 189 299 299 334 95.5 1.5 1.5 1.5 3.0 45.6	Green 14.6 63.1 0.7271 No. 1 83 83 97 204 288 343 1.5 4.2 31.5 5.3 63.2	Green 14.5 56.4 0.7531 No. 1 79 96 211 303 350 93.9 1.4 4.7 49.7 7.8	Yellow 14.3 59.4 0.7412 No. 1 79 97 208 348 413 96.2 1.4 2.4 2.4 37.8 8.9	Green 14.6 59.2 0.7420 No. 1 77 77 190 304 340 95.3 1.7 3.0 41.0 15.4	Green 14 max. (3) No limit No. 1 No limit 125 max. 235 max. 365 max. No limit No limit
Elements Lead, gPb/I.G. Phosphorus, gP/I.G. Manganese, gMn/I.G. Sulphur, % by mass Gum and Stability Evaporation Residue, mg/100mL Existent Gum, mg/100mL (4)	D3237 D3231 D3831 D90-34T D381 D381	0.04 0.000 0.08 0.00 2.7 1.4	0.01 0.001 0.05 0.01 4.2	0.04 0.001 0.07 0.00 4.2	0.01 0.000 0.07 0.00	0.00 0.002 0.08 0.00 3.7	0.01 0.001 0.05 0.00 6.8	0.00 0.002 0.07 0.00 7.5	0.06 max. 0.006 max. 0.08 max. 0.15 max. No limit
Oxidation Stability, min. Anti-Knock Quality (6) Research Octane No. (R.O.N.) Motor Octane No. (M.O.N.) Anti-Knock Index	D525 D2699 D2700 Note (5)	> 240 98.0 86.6 92.3	> 240 98.6 87.6 93.1	> 240 98.4 86.3 92.4	> 240 97.0 87.9 92.4	> 240 97.5 86.7 92.1	> 240 98.7 86.8 92.8	> 240 98.6 86.6 92.6	240 min. No limit No limit 90.0 min.

Metric Specification 3-GP-5Ma for type 1 unleaded gasoline issued in November 1978. NOTES: (1)

(3)

Limits converted to non-metric units.

During the visual examination the gasolines were examined for clarity and visible contaminants.

All were clear. No visible contaminants were observed.

Limit is 15 max. between November 1 and February 28, incl.

Existent gum is the solvent-washed residue.

R.O.N. plus M.O.N. divided by 2.

Determined courtesy of the Knock Laboratory, QETE, DND.

6.4.6

NRC, DME MP-73 National Research Council Canada. Division of Mechanical Engineering.	UNCLASSIFIED	NRC, DME MP-73 National Research Council Canada. Division of Mechanical Engineering.	UNCLASSIFIED	
PROPERTIES OF REGULAR AND SUPER UNLEADED AUTOMOTIVE GASOLINES (OTTAWA/HULL AREA ~ WINTER, 1978/79). Straper, P.L., Moroz, G., Sabourin, R., Burton, G., Bailey, T., June 1979. 10 pp. (incl tables).	Automobile fuels. Gasoline. Strigner, P.L. Moroz, G. Sabourin, R.	PROPERTIES OF REGULAR AND SUPER UNIEADED AUTOMOTIVE GASOLINES (OTTAWA/HULL ARRA — WINTER, 1978/79). Strigner, P.L., Moroz, G., Sabourin, R., Burton, G., Bailey, T. June 1979. 10 pp. (incl tables).	Automobile fuels. Gasoline. Strigner, P.L. Moroz, G. II. Sabourin, R.	
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NRC. DME MP-73 National Research Council Canada. Division of Mechanical Engineering. PROPERTIES OF REGULAR AND SUPER UNLEADED AUTOMOTIVE GASOLINES (OTTAWA/HULL AREA — WINTER. 1978/79). 10 pp. (incl tables). Unleaded, automotive, winter grade gasolines, both regular (type 2) and super (type 1), sold in the Ottawa/Hull area by the major oil companies are all excellent in quality, meeting requirements of CGSB* Standards 3-GP-5 and 3-GP-5 and 2-GP-5 and companies are all excellent in quality. Most contents indicating excellent protection against catalyst poisoning. Most gasolines have manganese, probably as the methylcyclopentadienyl manganese tirrarbonyl antiknock agent.	UNCLASSIFIED 1. Automobile fuels. 2. Gasoline. 1. Strigner, P.L. 11. Morox, G. 111. Morox, G. 111. Walburin, R. 11. Burton, G. V. Bailey, T. V. MRC, DME MP.73	NRC, DME MP-73 National Research Council Canada. Division of Mechanical Engineering. PROPERTIES OF REGIULAR AND SUPER UNLEADED AUTOMOTIVE GASOLINES (OTTAWAHULL, AREA – WINTER, 1978/73). Strigner, P. L., Moroz, G., Sabourin, R., Burton, G., Bailey, T. June 1979. Unleaded, automotive, winter grade gasolines, both regular (type 2) and super (type 1), sold in the Ottawahlull area by the major oil companies are all excellent in quality, meeting requirements of (CGSH* Standards 3-GP-5 are all excellent in quality, meeting requirements of (CGSH* Standards 3-GP-5 and 3-GP-5 and and 3-GP-5 and indicating excellent protection against catalyst poisoning. Most gasolines have manganese, probably as the methylcyclopentadienyl manganese tricarbonyl antiknock agent. * Canadian Government Specifications Board	1. Automobile fuels. 2. Gasoline. 1. Sirgner, P.L. 11. Sabourin, R. 12. Barlow, G. 13. Sabourin, R. 14. Willow, G. 17. Willow, G. 18. Wiley, T. 18. Wiley, T	
	NRC No. 17630		NRC No	NRC No. 17630